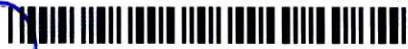




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

649.4816
Job Sheet 172766



Part No: 649.4816

Job Qty: 6 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: 649.4800 REV:D1 IPP REV:A 12.11.01 NEW ISSUE DD VERF:JLM IPP REV:B 17.10.18 AS PER REV.D DD VERF:JFS IPP REV:C 17.11.22 AS PER REV.D1 DD VERF:JFS IPP REV:D 17.11.23 ADD ROLL PART DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/13/18	0.00	0.00	Start Up Waterjet		SC 18/04/18
110	Waterjet	6 pcs		3/13/18	0.00	0.86	Waterjet1		SC 18/04/18
120	QC	6 pcs		3/13/18	0.00	0.00	QC2 Waterjet-1		SC 18/04/18
130	QC	6 pcs		3/13/18	0.00	0.00	QC8-1		38
140	Small Fab	6 pcs		3/14/18	0.00	0.75	Small Fab-9		3-89 DAS
150	QC	6 pcs		3/14/18	0.00	0.00	QC5		38
160	Outsource	6 pcs		3/14/18			ATG001-VC		CT 18-4-24
170	Packaging	6 pcs		3/14/18	0.00	0.00	Packaging2		AT 18/05/16
180	QC	6 pcs		3/14/18	0.00	0.00	QC6		1 MAY 16 2018
210	Packaging	6 pcs		3/14/18	0.00	0.00	Packaging3-1		9-89
220	QC21-SA	6 Ea		3/14/18	0.00	0.00	QC21		MAY 16 2018

Part Op 110 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary
 Descriptions: 140 - ~~USE ROLLER~~ TO MAKE RAD AS PER DWG Form on Brake use tool
 160 - ISSUE P/O 039682 AS PER DWG 649.4800 PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER
 DWG. (SEE NOTE 2)
 210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.125	2024-T3 .125 Sheet	4.5720 sf (.762 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.125 DAS	5	140	0

Part Specifications

Specifications could not be found.

Plex 2/22/18 8:19 AM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S059859



Part: 649.4816

Job No: 172766

Serial No/Batch: S059859

Revision: E

Inspector:

Date: 04/11/18

INSPECTION SHEET

[illegible]

Measured by:	SC	Checked by:	38	QC Inspector:	
Date:	18/04/10	Date:	APR 17 2010	Date:	

Engineering Approval: (if necessary)		Date:	
--	--	--------------	--

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039682

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039682
PO Date: 4/24/18
Due Date: 5/1/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174544	D4842-3	Lower Cutter Body, LH Issue P/O to ATG : 1- Black Anodize as per Dwg D4842	Firmed	4/30/18	6 pcs	0 pcs	6 pcs	\$12.97/pcs	\$77.82
Line Item Note ** need back asap **										
2	174545	D4842-4	Lower Cutter Body, RH Issue P/O to ATG :	Firmed	4/30/18	6 pcs	0 pcs	6 pcs	\$12.97/pcs	\$77.82
Line Item Note ** need asap **										
3	173645	RBW6405G08832-3G-05	Locktube -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant - Certificate of Conformity is required	Firmed	5/1/18	1 pcs	0 pcs	1 pcs	\$27.72/pcs	\$27.72

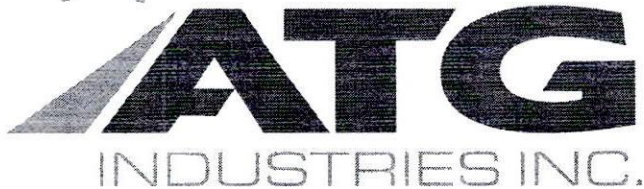
Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	176219	D5631-1	Spacer Issue P/O to ATG: ANODIZE COLOR BLACK, PER MIL-A-8625 TYPE 2 CLASS 2 PRIME AS PER MIL-PRF-23377 Certification of Conformity is required	Firmed	5/1/18	4 pcs	0 pcs 4x	4 pcs	\$30.67/pcs AT 18/05/16	\$122.68
5	176294	649.5113	Wiper Deflector Shim - Issue P/O to ATG : - Hard Anodize Black, Type 3, Class 2 as per Dwg. - Prime as per Dwg. Certification of Conformity is required.	Firmed	5/1/18	20 pcs	0 pcs 20x	20 pcs	\$8.97/pcs AT 18/05/16	\$179.40
6	172766	649.4816	Doubler Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	5/1/18	31 pcs	0 pcs 31x	31 pcs	\$32.72/pcs AT 18/05/16	\$1,014.32

Line Item Note ** urgent **

Grand Total: \$1,499.76

Order Notes

DAS
11
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915177

Date: 16-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
4 ea	Part: D5631-1 Spacer Hard Black Anodize per MIL-A-8625F, Type II, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 22951 PO: PO039682 Line: 4	Rev:	
31 ea	Part: 649.4816 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22953 PO: PO039682 Line: 6	Rev: E	DAS 11 9-89
MAY 16 2018			
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>16/5/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			